

ORDER A COMPLETE REPLACEMENT ROLL-UP DOOR

Fill in the dimensions below and answer the questions on the following 3 pages when ordering individual door panels or a complete new door.

Mail or Fax this page with pages 103-105 (page 105 must be signed) to:

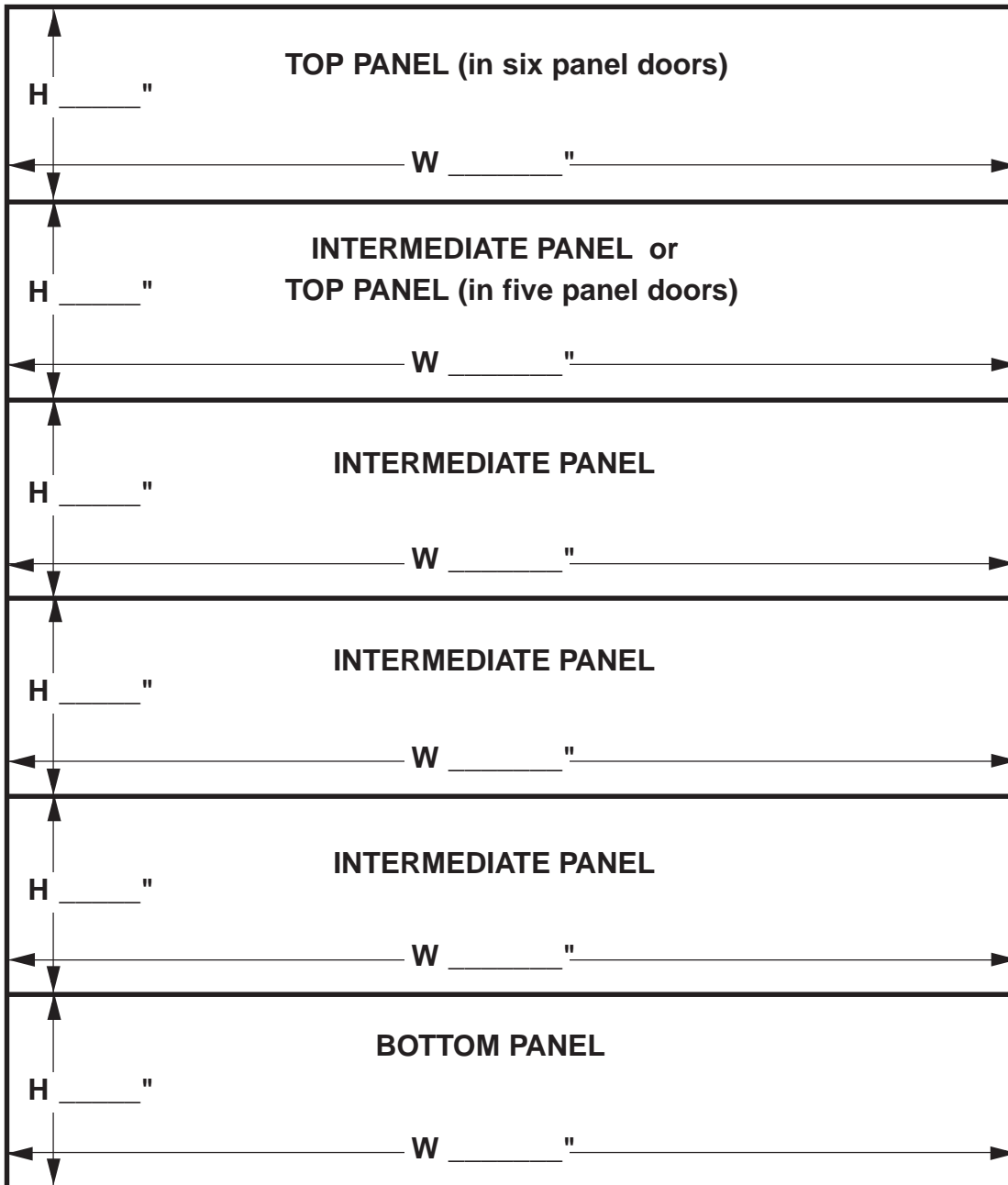
Make copies of pages 102-105, you may need an original order form for another door in the future.

See page 96 for a variety of styles of Todco doors to choose from.

MILL SUPPLY, INC.
 PO BOX 28400
 CLEVELAND, OH 44128-0400
 FAX (888) 781-2700

Overall Height of Door _____ *Measure from inside the truck with the door closed.*

ROLL-UP DOOR



What is ToughShell™ and Topcoat™?

ToughShell is Todco's patented door panel coating that forms a protective shell over the front, back, tongue edge, and groove edge that resists damage caused by moisture, abrasion, chemicals, temperature extremes and UV exposure. ToughShell is a primer coating that can be finished with the paint of your choice.

Topcoat is Todco's ToughShell taken one step further. After the ToughShell primer coat is applied, a color coat, Topcoat, is added using the same method that the ToughShell primer was applied with. The Topcoat layer can be tinted to your specifications and Todco backs Topcoat with a three year warranty.

Call us if you have any questions about ToughShell or Topcoat.

*Roll-Up
 Doors
 Take
 Approx.
 3-4
 Weeks
 for
 Delivery*

When measuring bottom panel only include the door panel, do not include the bottom seal.

**Please "X" the appropriate box for your Roll-Up Door Hardware Needs.
Mail or Fax this page with the previous page and 104-105 when ordering a complete door.**

Truck Information:

Body Manufacturer: _____
 Year: _____
 Body Interior Wall to Wall _____
 Body Interior Floor to Ceiling _____
 Door Opening Size: Height _____ x Width _____

Door Make:

Todco
 Whiting
 Other _____

Serial# (if available)

Tracks and Operator

With Track
 Without Track
 With Operator (counterbalance)
 Without Operator (counterbalance)

Type of panels: (See panel dimension form)

3/4" plywood ToughShell (Todco only w/U.V. Polymer Coating)
 3/4" plywood, Topcoat (Todco only - 3 year warranty on finish, specify color)
 3/4" plywood, Aluminum Covered
 Other _____
 (ie: thickness insulated, material)

Door Paint:

No — Primer Only
 Yes — Please specify paint manufacturer and code or color preference for a non-exact match. _____

Door Seals: All doors include top and bottom seals. Would you like side seals also?

Include Side Seals
 Exclude Side Seals

Type of Lock: All doors come with a locking mechanism unless you specify otherwise. Please "X" Latch Type and Cylinder Type. *For descriptions of each style latching mechanism look through our Todco or Whiting section of this catalog.*

Maximum Security Latch
 Maximum Security Latch w/Inside Release
 Maximum Security 'J' Latch with Lock Box*
 Maximum Security 'J' Latch with Lock Box* & Inside Release
 Two Point Latch (with center mechanism and cable controlled end latches)*
 Slam Latch w/Locking Handle*
 Slam Latch for keyed or padlock handle
 Exclude Locking Mechanism

* Choose Best or Best Cylinder
 Standard Cylinder Standard Cylinder

Hardware: All doors include hardware (rollers, hinges and bolts) unless you specify otherwise.

Include Hardware
 Exclude Hardware

Roller Diameter:

1" Diameter
 2" Diameter

Fasteners:

Zinc (standard)
 Stainless Steel

Shipping:

Ship Standard — Your door will be shipped in two sections of three to four panels each. More than one person will be required for installation.
 Ship Panel Form — Panels are not attached to each other. Ideal for one person installation.

ROLL-UP DOOR

MILL SUPPLY, INC. PO BOX 28400, CLEVELAND, OH 44128-0400

Local (216) 518-5072 • (800) 888-5072 • FAX (888) 781-2700

Date: _____

Sold To:

Contact Name _____

Company Name _____

P.O. Box _____

Street Address _____

City _____ State ____ Zip _____

Phone _____

Ship To:

Contact Name _____

Company Name _____

P.O. Box _____

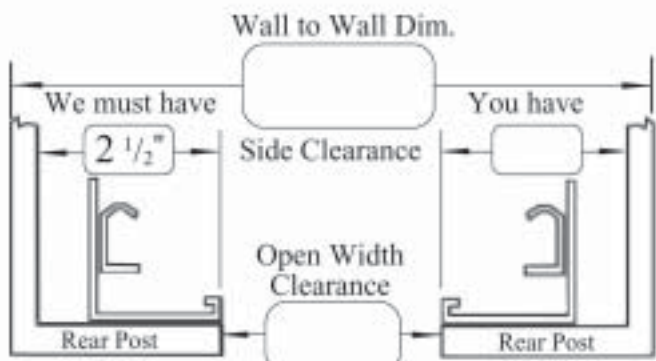
Street Address _____

City _____ State ____ Zip _____

Phone _____

Fill in the Dimension Below when Ordering New Track

ROLL-UP DOOR

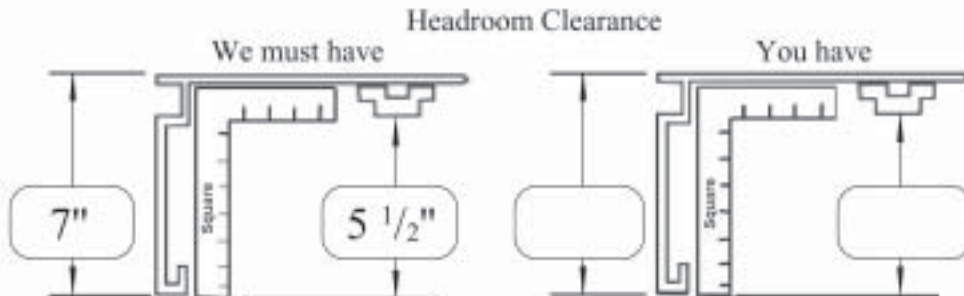
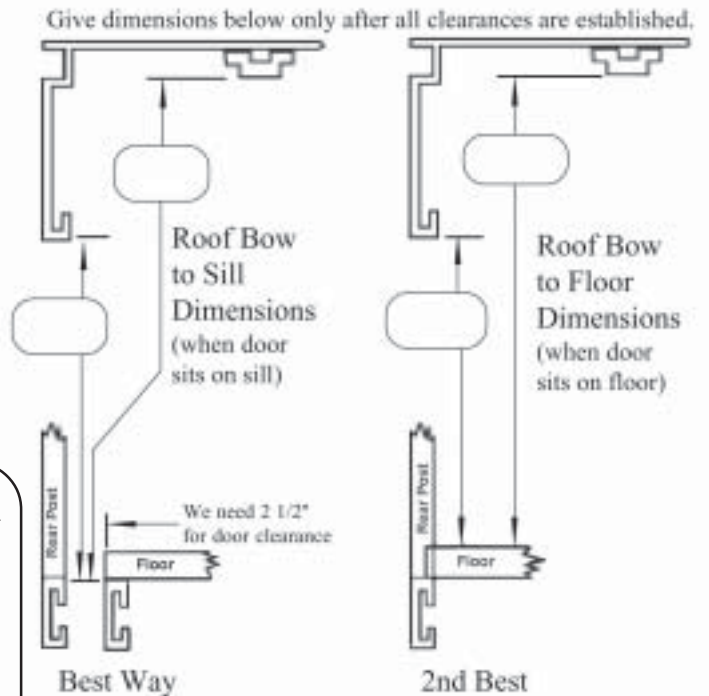


If you do not have the minimum side room clearance, you must add material and then give the above dimensions.

Make _____

Model _____ Year _____

Other Information _____



If you do not have the minimum header clearance, you must build down the header and then give us the above dimensions.

Note: Doors are made for net opening width, not wall to wall dimension.

MILL SUPPLY, INC. PO BOX 28400, CLEVELAND, OH 44128-0400

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This page must be signed when ordering a complete door.

I understand that this door will be made to the dimensions that I have specified. And, I will accept and pay for the door as long as the dimensions match what I requested.

Signature: _____

Print Name: _____

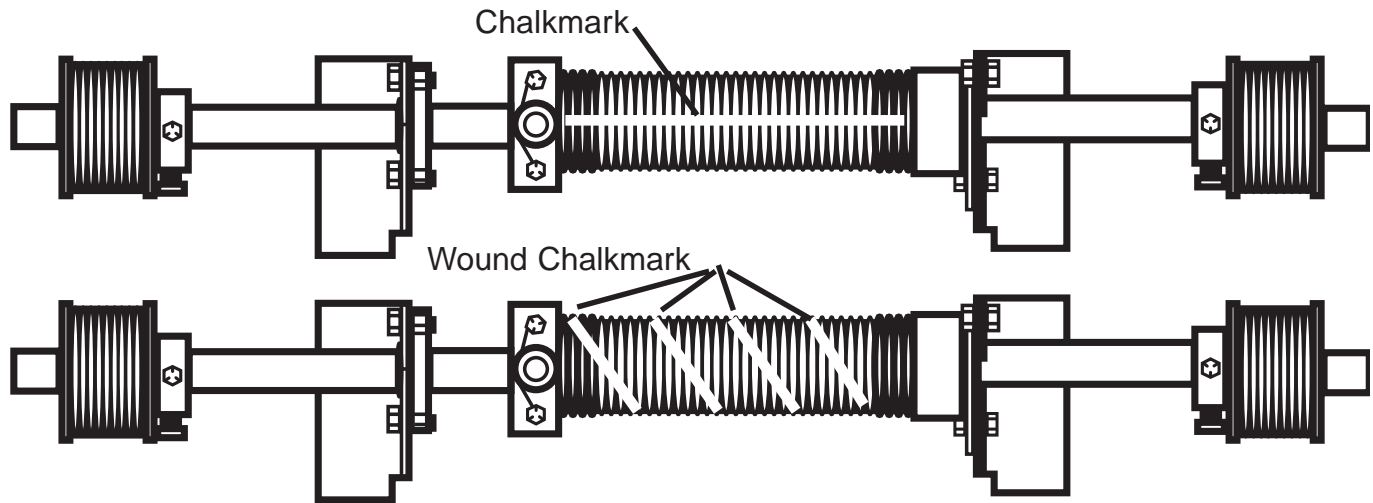
Date: _____

Company Name: _____

ROLL-UP DOOR

TIP

On your vehicle data records, record the roll-up door serial number (located inside in the upper right hand corner if you are facing out) on all your vehicles, especially new doors. With the serial number readily available a replacement door can be ordered quickly, efficiently and without mistakes.

**WARNING!**

High tension spring can cause severe injury or death. Repairs and adjustments must be made by trained service personnel.

Remove entire counterbalance from vehicle. After removing the cables, tape loose top ends to top of door. Disassemble counterbalance assembly. Reverse procedure for assembly with new spring. Install balancer in vehicle.

With the door closed, bring the road side cable up between the drum and the header. Hook it in the slot in the outer groove of the left cable drum. Take up the slack by hand until snug. Push drum against bearing. Tighten the set screws. Now, clamp the counterbalance shaft with vice grips (handle of vice grips against the ceiling) to hold the cable taut.

Repeat the procedure with the curb side cable and drum. Tighten the set screws. *Important.. set screws must be tight.* Be sure the drums are snug up against the bearings and that the cable properly tracks in its groove on each drum. Both cables should have equal tension.

To determine the amount of winds on the counterbalance spring, divide 10 into the door opening height in inches and add 3 turns.

Example: 75 divided by 10 =

7.5 turns + 3 turns = 10.5 or 10 and one-half turns.

Run a chalk mark the full length of the counterbalance spring. (See top picture) Leave the vice grip clamped to the shaft to keep tension on the cables. Place a 1/2" dia. x 18" winding bar in the hole in the spring winding plug. (**Note: do not use bent winding bars, screwdrivers or tapered punches for winding.**) Wind the spring by lifting up the bar. While holding the first bar, place a second bar in the next hole and lift in the same manner after removing the first bar. Repeat this until the correct number of turns are obtained by counting the chalk marks which should show up as strips as the spring is wound.

IMPORTANT:

1. Cable drums must be tight against bearings.
2. Cable is properly tracking in cable drum grooves.
3. Cables must have equal tension.
4. Set screws must be tight.

To check the operation of the door: Properly tighten both set screws on the spring winding plug and without taking the uppermost bar out of the plug, remove the lower bar. Now slowly release tension on the other bar. If the door leaves the floor by itself, the spring is wound too tight and a few quarter turns should be released. If the door can be lifted only by bearing down hard on the bar, a few more quarter turns should be added. If the spring has the correct amount of tension, the door will raise with only slight downward pressure on the winding bar. If the door operates properly, remove the bar and vice grip. A properly counterbalanced door should, when stopped, remain at any given location.

PRE-WOUND COUNTERBALANCE: If the door is equipped with a pre-wound counterbalance, disregard above instructions and release spring tension as follows. (Caution: Make sure cables are attached to door and cable drums, that cables have proper tension, and cable drums are properly secured to shaft.)

Clamp vice grips above roller to track, clamping door in down position. Loosen and remove the two set screws found in the spring anchor plug. This plug is found on the right hand end (inside looking out) of the spring. Spring tension has now been transferred to the cables. Remove vice grips and check door operation.