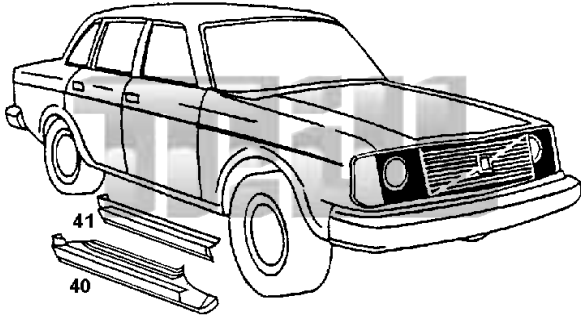




**VOLVO 142, 144, 145, 164 69-74**  
**VOLVO 242, 244, 245, 262, 264, 265 75-85**



**REPLACEMENT SHEETMETAL**

| Index# | Description                | Year  | Mill Part# |
|--------|----------------------------|-------|------------|
| 40     | Rocker panel, 2DR complete | 69-85 | 422-69-40  |
| 41     | Rocker panel outer, 4DR    | 69-85 | 422-69-41  |
| N.I.   | Floor pan, front           | 75-85 | 422-75-71  |
| N.I.   | Floor pan, rear            | 75-85 | 422-75-74  |
| N.I.   | Spare tire well            | 75-85 | 422-75-72  |

**DASH TOPS**

**DT-1401**



**DT-1402**



**DT-1403**



DashTop covers fit right over existing dash, makes your dash look new again.

| Description                             | Year  | Mill Part # |
|---|-------|-------------|
| Dashtop, fits Volvo, 140, 160 Series    | 73-74 | DT-1401     |
| Dashtop, fits Volvo, 240, 260 Series    | 75-80 | DT-1402     |
| Dashtop, fits Volvo, 240, 260 GL and DL | 81-93 | DT-1403     |

**Quality Hand Riveter**



**M-39000** - Quality cast riveter will give you years of service. Known and trusted for durability, quality and performance. Patented design sets up to 3/16" all steel rivets. Includes four nosepieces mounted on riveter plus service tool.

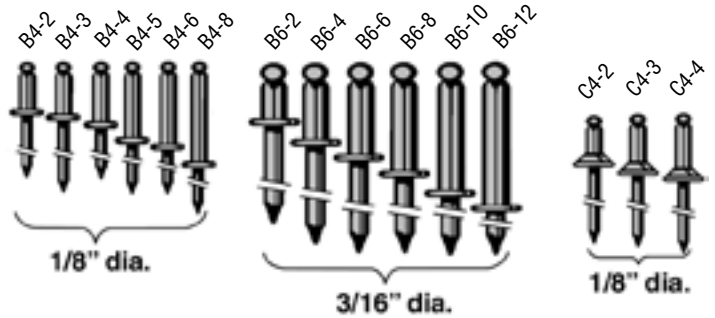
**Deluxe Rivet Kit**



**M-39001** - A deluxe riveter kit that includes the M-39000 riveter. Also features an assortment of popular automotive rivets. Molded plastic case houses riveter, rivets and service tool. Special compartment holds optional countersink drill bit.

**BUTTONHEAD & COUNTERSUNK RIVETS**

**BUTTONHEAD**



**MATCH YOUR RIVET WITH THIS ACTUAL SIZE RIVET CHART**

Place rivet on picture lining up rivet head with chart. The Mandrel (nail portion) length does not determine rivet size. If rivet length is between two sizes (i.e. B4-2 and B4-3) choose the larger size.

| <b>RIVET CHART</b>     |                     |               |  |           |
|------------------------|---------------------|---------------|--|-----------|
| <b>C = Countersunk</b> |                     |               | <b>B = Buttonhead</b>                              |           |
| Rivet Diameter         | Rivet Size Head Sty | Grip Range    | Part Number<br>Plated Steel Rivet<br>Steel Mandrel | Head Dia. |
| <b>1/8"</b>            | B4-2                | Up to 1/8"    | <b>M40112</b>                                      | 1/4"      |
|                        | C4-2                | Up to 1/8"    | <b>M40113</b>                                      | .240      |
|                        | B4-3                | 1/8" to 3/16" | <b>M40115</b>                                      | 1/4"      |
|                        | C4-3                | 1/8" to 3/16" | <b>M40116</b>                                      | .240      |
|                        | B4-4                | 3/16" to 1/4" | <b>M40117</b>                                      | 1/4"      |
|                        | C4-4                | 3/16" to 1/4" | <b>M40118</b>                                      | .240      |
|                        | B4-5                | 1/4" to 5/16" | <b>M40120</b>                                      | 1/4"      |
|                        | B4-6                | 5/16" to 3/8" | <b>M40121</b>                                      | 1/4"      |
| <b>3/16"</b>           | B4-8                | 3/8" to 1/2"  | <b>M40122</b>                                      | 1/4"      |
|                        | B6-2                | Up to 1/8"    | <b>M40145</b>                                      | 3/8"      |
|                        | B6-4                | 1/8" to 1/4"  | <b>M40147</b>                                      | 3/8"      |
|                        | B6-6                | 1/4" to 3/8"  | <b>613638</b>                                      | 3/8"      |
|                        | B6-8                | 3/8" to 1/2"  | <b>M40152</b>                                      | 3/8"      |
|                        | B6-10               | 1/2" to 5/8"  | <b>M40155</b>                                      | 3/8"      |
|                        | B6-12               | 5/8" to 3/4"  | <b>M40159</b>                                      | 3/8"      |

**All 1/8" & 3/16" Rivets are Packaged 500/box**

**Countersunk Drill Bit**



**M-39100** - Countersunk Double Ended Drill Bit provides the correct size hole for 1/8" countersunk rivets. Countersunk rivets shown above are used to hide the head of the rivet into the metal allowing less bondo to be used.

**QUALITY HIGH SPEED DRILL BITS  
MADE IN USA**

| Size        | Part No.      |
|-------------|---------------|
| <b>1/8</b>  | <b>90-008</b> |
| <b>3/16</b> | <b>90-012</b> |

**Double End High Speed Drill Bit**



**98808** - 1/8" double ended drill bit (12 pack)  
**90-316** - 3/16" double ended drill bit.

Specify LH (Drivers Side) or RH (Passenger Side) When Ordering.

